## **EVERCSAT**

## INNOVATIVE SOLUTIONS THAT PERFORM.







## METAL GLAZE ULTRA is the world's best sanding polyester putty



+

Can be applied directly to sanded OEM clearcoat for small repairs

Spreads smoothly

Self leveling

Contains ECORESIN®

METAL GLAZE ULTRA is the world's best sanding polyester putty for use as a finishing coat over body filler, large panels, or small spot filling. Its unparalleled sanding qualities are a result of the patented *ECORESIN*°. Formulated with ZNX-7 for improved adhesion.

METAL GLAZE® ULTRA # 104425 – 880ml

## **TECHNICAL DATA SHEET**







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DESCRIPTION AND APPLICATION	FOR PROFESSIONAL USE ONLY  METAL GLAZE ULTRA is the world's best sanding polyester putty for use as a finishing coat over body filler, large panels, or small spot filling. Its unparalleled sanding qualities are a result of the patent pending ECORESIN. Formulated with ZNX-7 for improved adhesion.  A self-leveling finishing putty offering superior adhesion and easy sanding. Use for light filling and repair of damaged panels up to 3 mm in depth.	
SUBSTRATES	It can be used over bare steel, galvanized and other zinc coated steel, SMC, fiberglass and aluminum, sanded body filler, sanded OEM paint, E-Coat, and cured sanded 2K primer. It can also be used for cosmetic fiberglass and composite repair.	
PREPARATION	Clean and degrease the entire repair area with soap and water, followed by a mild degreasing solvent. Use P80-P180 to remove, or if not damaged just scuff the paint and featheredge P180-P220.	
MIXING	Use only with the Cream Hardener supplied!  Measure hardener 2% by weight (approximately a ribbon of cream hardener from edge to edge across the center of a 10 cm diameter puddle). Puddles larger than 10 cm in diameter will require additional hardener. Mix thoroughly until uniform color is achieved.	
APPLICATION	Apply in thin layers and spread smoothly. The unique formula will allow sanding without clogging during the curing process after appx. 10 mins. Allow to cure fully before finishing to a feather edge.	
SANDING / FINISHING	Contour with P180 grit sandpaper. Final sand with P320 grit followed by finer grit if desired.  Avoid coarse sand scratches outside the repair area during the initial cut.	
TECHNICAL DATA	Color	Light Green
	Physical state	Liquid
	Solubility	Not soluble in cold and warm water
	Working time	2.5 - 4.5 minutes
	Dry to sand time	10 - 15 minutes
	Corrosion Protection	500 hours salt spray (Harshaw)
	Maximum build	3 mm (sanded)
	Ingredients and Precautions	Safety data sheet (MSDS) available on request
	voc	EU limit values: 250g/l. (2007) This product contains a maximum of 42 g/l VOC
	Properties are typical values and should not be considered as sales specifications.  Physical testing performed at approximately 22°C at 75% RH unless otherwise noted.	
STABILITY	Best before date: 18 month from manufacturing date  The manufacturing date is within the batch-identification number on the bottom of the can or on the label.  The batch-identification is composed as follow: 24 10 001320  24 = year 2024   10 = month October   001320 = running batch number	
STORAGE	Store in accordance with local regulations. Observe label precautions. Do not store above the following temperature: 25°C. Store in a cool, well-ventilated area away from incompatible materials and ignition sources. Keep away from: oxidising agents, strong alkalis, strong acids. No smoking. Prevent unauthorised access. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not empty into drains. Never return mixed product back into container.	
SAFETY INSTRUCTIONS	Be sure to read all instructions and warnings before using EVERCOAT products. Safety data sheets for all materials are available online at https://itwevercoat-sds.thewercs.com/.	



Your EVERCOAT partner:

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