

# EVERCOAT®

INNOVATIVE SOLUTIONS  
THAT PERFORM.

## RAGE® ULTRA



**The world's best  
premium light-weight  
universal body filler**



**The very latest filler technology**

**Unique, sustainable premium *ECORESIN*™ giving unprecedented curing and sanding benefits**

**Reduces application and sanding time by up to 46%\***

**Improved sandability by up to 30% reduced abrasive consumption**

**Even, pin hole free application of material**

**Exceptional adhesion with a super smooth finish**

#### **RAGE ULTRA**

Part# 101341 - 3 liter

Part# 101232 - 1 liter

RAGE ULTRA is the new light-weight, universal, premium filler for 90% of the everyday repair processes. Through the unprecedented curing and sanding features the repair process is not only significantly speeded up but also markedly increased in quality. Save time, material and eliminate costly re-work!

RAGE ULTRA does not feel or look like a normal filler. There is a good reason for this; The low viscosity of the material encourages the correct application of layers of material. This results in an even, smooth, pin-hole free surface. The patented formula, containing the new premium *ECORESIN*™, allows itself to be sanded during the curing process. In this case the initial sanding process can be started at 8-10 mins. In addition to the fast curing, RAGE ULTRA also possesses exceptional light sanding characteristics. An unprecedented amount of stock removal can be achieved without effort or changing of abrasive. The sanding process can be started at P180-P220 grit.

With RAGE ULTRA the sanding process is finished in appx. 20 mins. Compared to a conventional filler which mostly can only be started at 20 mins.

\* When used as part of the RAGE ULTRA Express Repair System

**Test it yourself and  
experience the many  
advantages it brings to  
your repair process!**

# TECHNICAL DATA SHEET

# EVERCOAT®

## RAGE ULTRA

Universal Lightweight Body Filler

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<b>DESCRIPTION AND APPLICATION</b>	<b>FOR PROFESSIONAL USE ONLY</b> RAGE ULTRA is the world's best sanding body filler. New light-weight, universal, premium filler for 90% of the everyday repair processes. It enables an appx. 46% reduction in application and sanding time* and a 30% reduction in consumption of abrasives.
<b>SUBSTRATES</b>	Exceptional adhesion to a variety of suitably abraded substrates including: OE paint & clearcoat, steel, galvanised steel, zinc coated steel, aluminium, composite plastics, hard plastics, SMC, polyester filler.
<b>PREPARATION</b>	Before sanding, thoroughly clean the area to be repaired removing all traces of dirt, oil and wax residues. Lightly abrade the repair area to key the surface P80-P180. Use a fine abrasive to remove any deep or heavy scratch pattern P180-P220. Remove the dust. The area to be repaired must be completely dry before application of product.
<b>MIXING</b>	The mixing ratio is 2% by weight. Place the required amount of hardener on a clean, grease free, mixing board and add the requisite 2% hardener. Refer to the illustration on the product lid for an optical guide to ensuring the correct ratio. Thoroughly mix the material to a consistent, homogeneous mass that is one uniform colour. Only use the EVERCOAT hardener provided.
<b>APPLICATION</b>	First, apply a very thin layer of mixed material with firm pressure to the repair area. This promotes an optimum, pin-hole free application and excellent adhesion. Increase to the desired depth of repair by applying layers of product.
<b>FINISHING</b>	The sanding process can usually begin after appx 8-10 mins. The initial sanding can be started with P80 – P220 grit.
<b>TECHNICAL DATA</b>	<b>Colour</b> Light grey
	<b>Physical State</b> Liquid
	<b>Solubility</b> Not soluble in cold and warm water
	<b>Working time</b> 3-5 minutes
	<b>Dry to sand time</b> 15-20 minutes
	<b>Corrosion Protection</b> 500 hours salt spray (Harshaw)
	<b>Maximum build</b> 6 mm (sanded)
	<b>Ingredients and Precautions</b> Safety data sheet (MSDS) available on request
	<b>VOC</b> EU limit for volatile organic compounds: 250 g/l (2007) This product contains max 51 g/l VOC
The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 25 °C and 75 % relative humidity unless otherwise specified.	
<b>STABILITY</b>	<b>Best before date: 18 month from manufacturing date</b> The manufacturing date is within the batch-identification number on the bottom of the can or on the label. The batch-identification is composed as follow: 8 10 233 (8 = year 2018; 10 = month Octobre; 233 = running batch number)
<b>STORAGE</b>	According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 ° C. Store in a cool, well-ventilated place away from incompatible materials and sources of ignition. Keep away from oxidising agents, strong alkalis and acids. Smoking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers should be closed carefully and tightly. Keep upright to prevent leakage. Do not empty into drains. Do not return mixed material to the original container.
<b>SAFETY INSTRUCTIONS</b>	Be sure to read all instructions and warnings before using EVERCOAT products. Safety data sheets for all materials are available online at <a href="https://itwevercoat-sds.thewerco.com/">https://itwevercoat-sds.thewerco.com/</a> .

## EVERCOAT



Official distributor  
partner for Europe

Your EVERCOAT partner:

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