EVERCOAT

INNOVATIVE SOLUTIONS THAT PERFORM.

The world's best

sanding body filler



RAGE[®] OPTEX[™] is the world's best sanding body filler. Its

unparalleled sanding qualities are a result of the patented

while eliminating the need for finishing putty.

EcoResin[™]. RAGE[®] OPTEX[™] uses a new patent pending color change technology that optically transitions from pink to a light

grey-green. Its non-sag formula has excellent filling properties,



+

The very latest filler technology

Color change technology

Easy sanding

Excellent filling properties

Superior adhesion



CATALYZED

GREEN MEANS



Test it yourself and experience the many advantages it brings to your repair process!



RAGE OPTEX # 101380 - 3 Liter

TECHNICAL DATA SHEET

RAGE OPTEX

The world's best sanding body filler

EVERC

DESCRIPTION AND APPLICATION	FOR PROFESSIONAL USE ONLY RAGE [®] OPTEX [™] is the world's best sanding body filler. Its unparalleled sanding qualities are a result of the patented ECORESIN with a color change technology that optically transitions from pink to a light grey-green. Its non-sag formula has excellent filling properties, while eliminating the need for finishing putty.	
SUBSTRATES	Steel, Stainless Steel, SMC, Fiberglass, Galvanized Steel, Aluminum, Sanded OEM Paint and Silicon Bronze Welds	
PREPARATION	Clean and degrease the entire panel to be repaired with soap and water, followed by a mild cleaning solvent. Thoroughly dry the surface before repairing. Keep the repair area small. Use P80-P180 grit to remove the paint and featheredge with P180-P220.	
MIXING	The mixing ratio is 2% by weight. Place the required amount of material on a clean, grease free, mixing board and add the requisite 2% hardener. Refer to the illustration on the product lid for an optical guide to ensuring the correct ratio. Thoroughly mix the material to a consistent, homogeneous mass that is one uniform colour. Only use the EVERCOAT hardener provided.	
APPLICATION	Apply in layers with even firm pressure. Do not apply all at once. The repair will gradually change colors from pink to a light grey-green, indicating the repair is dry and ready to sand.	
FINISHING	The sanding process can usually begin after appx 16-20 mins. The initial sanding can be started with P80 – P220 grit.	
TECHNICAL DATA	Colour	Pink
	Physical State	Liquid
	Solubility	Not soluble in cold and warm water
	Working time	3 - 5 minutes
	Dry to sand time	16 - 20 minutes
	Corrosion Protection	500 hours salt spray (Harshaw)
	Maximum build	6 mm (sanded)
	Ingredients and Precautions	Safety data sheet (MSDS) available on request
	voc	Refer to Section 9 of the Safety Data Sheet
	The properties are typical values and not to be considered as technical sales specifications. The physical test was at about 22 °C and 75 % relative humidity unless otherwise specified.	
STABILITY	Best before date: 18 month from manufacturing date. The manufacturing date is within the batch-identification number on the bottom of the can or on the label. The batch-identification is composed as follow: 24 10 001320 24 = year 2024 10 = month October 001320 = running batch number	
STORAGE	According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 ° C. Store in a cool, well-ventilated place away from incompatible materials and sources of ignition. Keep away from oxidising agents, strong alkalis and acids. Smoking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers should be closed carefully and tightly. Keep upright to prevent leakage. Do not empty into drains. Do not return mixed material to the original container.	
SAFETY INSTRUCTIONS	Be sure to read all instructions and warnings before using EVERCOAT products. Safety data sheets for all materials are available online at https://itwevercoat-sds.thewercs.com/ .	



INDASA

INDASA - INDÚSTRIA DE ABRASIVOS, S.A. Apartado 3005 3801-101 Aveiro, Portugal Tel. +(351) 234 303 600 Fax +(351) 234 303 605 E-mail: indasa@indasa.pt Your EVERCOAT partner: