

EVERCOAT®

INNOVATIVE SOLUTIONS
THAT PERFORM.



RAGE® GOLD POLYESTER



**An easy levelling lightweight
filler offering superior
adhesion and easy sanding**

+

Creamy formula is easy to mix and apply

Tack free

Stain resistant

Advanced formula with ZNX-7®

Exceptionally easy sanding body filler. The ease of sanding is attributed to Hattonite™, a unique ingredient which reduces heat and friction created by aggressive sanding. Rage Gold also contains ZNX-7® for adhesion to galvanized steel and aluminum. Plus, it's stain resistant for use with basecoat/clearcoat paints.

RAGE® GOLD POLYESTER

101668 – 1.5 Liter

104106 – 3 Liter

*Test it yourself and
experience the many
advantages it brings to
your repair process!*

TECHNICAL DATA SHEET

EVERCOAT®

RAGE® GOLD POLYESTER

Easy leveling lightweight filler offering superior adhesion and easy sanding

Edition: SP04.00564 - Rev.01 | Page 1/2

DESCRIPTION AND APPLICATION	FOR PROFESSIONAL USE ONLY An easy levelling lightweight filler offering superior adhesion and easy sanding. Use for heavy filling and repair of damaged panels up to 6.3 mm in depth. It can be used over bare steel, galvanized and other zinc coated steel, SMC, fiberglass and aluminum. It can also be used for cosmetic fiberglass and composite repairs.																		
SUBSTRATES	Bare steel, galvanized and other zinc coated steel, SMC, fiberglass, aluminum, cosmetic fiberglass and composite.																		
PREPARATION	Prior to sanding, clean the entire repair area with soap and water, followed by a mild degreasing cleaning solvent. Sand repair area, removing only the paint P80-P180. Use finer grit to remove any coarse sand scratches and to featheredge the paint P180-P220. Remove dust.																		
MIXING	The mixing ratio is 2% by weight. Place the required amount of hardener on a clean, grease free, mixing board and add the requisite 2% hardener. Refer to the illustration on the product lid for an optical guide to ensuring the correct ratio. Thoroughly mix the material to a consistent, homogeneous mass that is one uniform colour. Only use the EVERCOAT hardener provided.																		
APPLICATION	Apply in thin layers and spread smoothly. Allow to cure fully before finishing.																		
FINISHING	Sand filler to remove high spots P80-P180. Avoid coarse sand scratches outside the repair area during the initial cut. Finish sand and featheredge to remove scratches P180-P220.																		
TECHNICAL DATA	<table border="1"><tr><td>Colour</td><td>Yellow</td></tr><tr><td>Physical State</td><td>Liquid</td></tr><tr><td>Solubility</td><td>Not soluble in cold and warm water</td></tr><tr><td>Working time</td><td>3 - 5 minutes</td></tr><tr><td>Dry to sand time</td><td>20 minutes</td></tr><tr><td>Corrosion Protection</td><td>500 hours salt spray (Harshaw)</td></tr><tr><td>Maximum build</td><td>6.3 mm (sanded)</td></tr><tr><td>Ingredients and Precautions</td><td>Safety data sheet (MSDS) available on request</td></tr><tr><td>VOC</td><td>EU limit values: 250g/l. (2007) This product contains a maximum of 42 g/l VOC</td></tr></table> <p>Properties are typical values and should not be considered as sales specifications. Physical testing performed at approximately 25°C and 75% RH unless otherwise noted.</p>	Colour	Yellow	Physical State	Liquid	Solubility	Not soluble in cold and warm water	Working time	3 - 5 minutes	Dry to sand time	20 minutes	Corrosion Protection	500 hours salt spray (Harshaw)	Maximum build	6.3 mm (sanded)	Ingredients and Precautions	Safety data sheet (MSDS) available on request	VOC	EU limit values: 250g/l. (2007) This product contains a maximum of 42 g/l VOC
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STABILITY	Best before date: 18 month from manufacturing date. The manufacturing date is within the batch-identification number on the bottom of the can or on the label. The batch-identification is composed as follow: 8 10 233 8 = year 2018; 10 = month Octobre; 233 = running batch number																		
STORAGE	According to the requirements of local regulations. Observe the precautionary statements given on the label. Maximum storage temperature 25 ° C. Store in a cool, well-ventilated place away from incompatible materials and sources of ignition. Keep away from oxidising agents, strong alkalis and acids. Smoking is prohibited in the immediate vicinity. Prevent unauthorized access. Opened containers should be closed carefully and tightly. Keep upright to prevent leakage. Do not empty into drains. Do not return mixed material to the original container.																		
SAFETY INSTRUCTIONS	Be sure to read all instructions and warnings before using EVERCOAT products. Safety data sheets for all materials are available online at https://itwevercoat-sds.thewerco.com/ .																		

EVERCOAT®



Official distributor
partner for Europe

Your EVERCOAT partner:

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