Process application guide for vehicle repair, refinish preparation and polishing

1. **Panel repair**
   - **Preparation for topcoat**
     - METHOD: Reapply Dry Guide Coat and machine sand the primed area.
     - PRODUCT: Rhynogrip HT Basecoat disc, Grit P320 (size to suit). For awkward areas use Rhynowet 7500 or Sponge 85. Dry Guide Coat.
     - EQUIPMENT: Orbital palm sander with 5mm orbit. Dust extraction.

2. **Panel repair**
   - **Paint rectification and polish**
     - METHOD: For areas sanded by hand. Machine sanding and compounding.
     - PRODUCT: Rhynogrip 5020. Rhynogrip Flexima disc, Grit P320 (size to suit). EQUIPMENT: Orbital palm sander with 5mm orbit. Soften/soften pad. Dust extraction.

3. **Panel repair**
   - **Paint rectification and polish**
     - METHOD: Machine compound the repair area.
     - PRODUCT: Low-speed polisher with liquid polisher to remove all traces of sanding marks and to leave a gloss finish.

4. **Panel repair**
   - **Paint rectification and polish**
     - METHOD: Polish the panel to a showroom gloss finish.
     - PRODUCT: Low-speed polisher with liquid polisher to remove all traces of sanding marks and to produce high gloss finish.

5. **Panel repair**
   - **Paint rectification and polish**
     - METHOD: Remove all residue and hand polish to a flawless finish.
     - PRODUCT: Microfiber cloth (blue).

6. **Panel repair**
   - **Paint rectification and polish**
     - METHOD: Machine sand the repair area to produce a feather edge.
     - PRODUCT: Rhynogrip HT Basecoat disc, Grit P180 – P320 (feather edge). EQUIPMENT: Orbital palm sander with 5mm orbit. Dust extraction.

**INDASA provides on a daily basis:**
- High performance abrasive systems and innovative refinishing solutions
- Consistency through a repair process
- Commercial advantage through best working practice
- Structured programme for enhanced bodyshop profitability

**INDASA ACADEMY**

The Indasa Academy represents the commitment and delivery of technical expertise and instruction. Training programmes are tailored to develop the customer’s skill base and optimise performance efficiencies in the workplace.

Health and safety compliance is required for all processes.